

Sure-Score Creasing Matrix - Technical Information

Sure-Score Standard Matrix Programme - Reverse Crease Size Information Chart



GREEN REVERSE	2PT/2mm	EQUIV. RULE SIZE	2PT	FOR RULES SPACED APART	2.0mm	BOARD 600 - 800 MICRONS	
BLUE REVERSE	3PT/2.6mm	EQUIV. RULE SIZE	3PT	FOR RULES SPACED APART	2.6mm	BOARD 800 - 1000 MICRONS	
BLUE REVERSE	3PT/3.0mm	EQUIV. RULE SIZE	3PT	FOR RULES SPACED APART	3.0mm	BOARD 800 - 1000 MICRONS	
BROWN REVERSE	4PT/3.0mm	EQUIV. RULE SIZE	4PT	FOR RULES SPACED APART	3.0mm	BOARD 1000 - 1500 MICRONS	
BROWN REVERSE	4PT/5.0mm	EQUIV. RULE SIZE	4PT	FOR RULES SPACED APART	5.0mm	BOARD 1000 - 1500 MICRONS	
BLACK REVERSE	6PT/5.0mm	EQUIV. RULE SIZE	6PT	FOR RULES SPACED APART	5.0mm	BOARD 1400 - 2000 MICRONS	
BLACK REVERSE	6PT/6.0mm	EQUIV. RULE SIZE	6PT	FOR RULES SPACED APART	6.0mm	BOARD 1400 - 2000 MICRONS	

Reverse Crease Matrix is purpose designed where creasing on both sides of the board is required. The forme has 2 rules instead of the usual single rule, inserted equally about the middle of the required crease, and the creasing of the board on the underside is achieved by the rule forme on the reverse Crease matrix. The locator is designed to be inserted between the double rules in the forme. It should be noted that the Reverse Crease Matrix Locator is specified as the distance between the inner rules edges, whilst Double Crease Matrix is specified between the centrelines.

Sure-Score Reverse Crease Matrix is Packaged 30/13.5 metres per box depending on base size

Sure-Score Standard Matrix Programme - Extra Deep Crease Size Information Chart



WHITE XD	CHANNEL WIDTH	1.3mm	HEIGHT	0.55mm	BOARD 250 - 400 MICRONS	
YELLOW XD	CHANNEL WIDTH	1.6mm	HEIGHT	0.70mm	BOARD 400 - 600 MICRONS	
GREEN XD	CHANNEL WIDTH	2.0mm	HEIGHT	0.80mm	BOARD 600 - 700 MICRONS (+ E FLUTE)	
RED XD	CHANNEL WIDTH	1.3mm	HEIGHT	0.90mm	BOARD 700 - 900 MICRONS	
BLUE XD	CHANNEL WIDTH	2.6mm	HEIGHT	1.0mm	BOARD 800 - 1000 MICRONS (+ B FLUTE)	

Extra Deep Matrix is purpose designed for use with high recycled content, reclaimed or poor quality boards.

Sure-Score Extra Deep Crease is packaged 30 metres per box (40 x 0.75 metre strips)