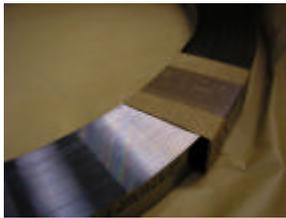


## Steel Coil Formats

### What is a Dispenser Box?

Dispenser boxes allow the customer to remove the exact amount of steel required from the box when required, without the need to use a 'coil holder'. There is a small piece of the steel protruding from the box and fixed to it with grey tape (used to pull the steel out, Bohler refer to this as a "tab") and the remaining material stays safely within the box to protect the sharp cutting bevel.



### Non-Dispenser [Secured] Coils

All steel is ordered from suppliers as non-dispenser secured coils as they are most commonly required by our customers. These coils are secured with brown paper and tape as shown in the picture. Martin Miller only supply non-dispenser coils, which are exactly the same as Bohler non-dispenser coils shown in this picture.

If a customer requires a dispenser coil and we only have non-dispenser in stock, we can create a dispenser coil by removing the brown paper and tape shown in this picture and applying glass fibre reinforced tape to the end piece of the steel and taping this to the outside of the box.

### What are "Tied" Coils?

Occasionally customers will specify that they want a non dispenser coil and we only have dispenser coils in stock, in this case we will create a non-dispenser coil using four cable ties to allow the customer to safely remove the coil from its packaging.



### What are the Coil Winding Direction Options?

Whatever the terminology used by customers or suppliers there are simply 2 coil directions **clockwise winding direction** and **anti-clockwise direction**.

There are many terms for the above as you can see from the table detailed below, for greater clarity with customers and suppliers it is better to refer to all coils as either clockwise or anti-clockwise. Further confusion can occur as the new automatic Easybender machines can accept either direction therefore it is not a case of asking the customer which machine the steel is used for.

	Bohler refer to as ...	Martin Miller refer to as ...
<b>Clockwise Direction</b>	Standard Normal "For Serviform machine"	Opposite Reverse "For Serviform machine"
<b>Anti-Clockwise Direction</b>	Opposite Reverse "For Easybender machine"	Standard Normal "For Easybender machine"



**Clockwise**  
Bohler Standard  
MM Opposite



**Anti-Clockwise**  
Bohler Opposite  
MM Standard