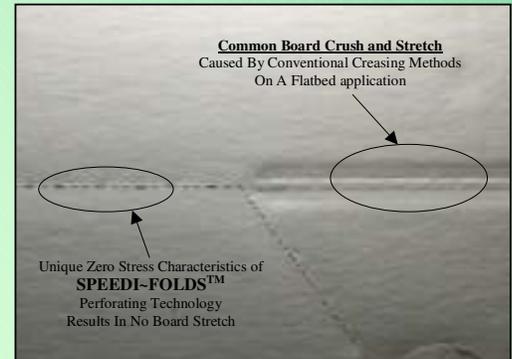


# SPEEDI~FOLDS™

"Breaking the MOULD'S on how corrugated FOLDS"™

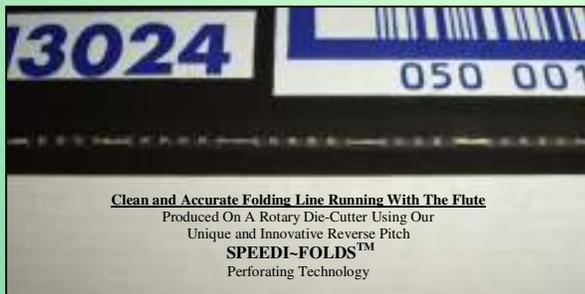
**SPEEDI~FOLDS™** was conceived and developed to compliment our revolutionary **SPEEDI~TEAR™** perforating system. Working together in perfect synergy, **SPEEDI~FOLDS™** provides substantial improvements to the box production process by assisting folding and protecting 'tear out perforating lines', which often burst in production.

**SPEEDI~FOLDS™** works by reducing the destructive effect of strong and difficult to fold box flaps. This provides a greater balance in strength through a unique, symbiotic relationship between the folding line and the corrugated flute, thus maximising box yields during every process within production. It also provides the ultimate solution in producing and maintaining, dimensional accuracy of the box when erected.



Another significant benefit of using **SPEEDI~FOLDS™** is the ability of the folding line to hinge 'bi-directionally' dramatically reducing the risk of board fatigue. Flap strength and integrity is still maintained after several folding movements, making it even easier for box contents to be inserted manually or automatically, without damage to the box flaps.

**SPEEDI~FOLDS™** provides a quantum step forward in replacing standard folding systems like creasing rule and cut/crease (cut/score) combination rule. Crease rules rely upon critical height selection, matrix choice and make ready techniques. Conventional cut/crease combination rules reduce folding strength but basic, 30 year old technology used to produce these products limits the performance due to inflexible manufacturing and ratios of tooth and gap.



**SPEEDI~FOLDS™** uses innovative reverse pitch tooth and gap technology. This new and precision ground perforating geometry works by breaking down the specific flute style being used in box

production, while strength is maintained due to the unique hinge effect it creates.

Choose from our progressive strength range of **SPEEDI~FOLDS™** 3, 6, 9, 12 or 15

*E.g.: Previous cut/crease 3pt 0.937" High Flatbed Rule 1/8" x 1/8" ( 3mm x 3mm )*  
Use 3pt 0.937" **SPEEDI~FOLDS™** "3"

*E.g.: Previous cut/crease 4pt 0.970" High Rotary Rule 1/4" x 1/4" ( 6mm x 6mm )*  
Use 4pt 0.970" **SPEEDI~FOLDS™** "6"

*(NB: product performance can vary according to actual corrugated board specification)*

For further information or assistance, please contact us at

[www.speeditear.com](http://www.speeditear.com)

[Info@speeditear.com](mailto:Info@speeditear.com)