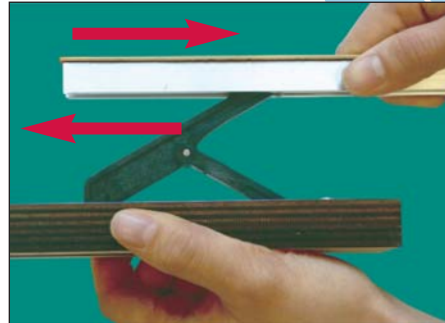


CHANNEL

the world's most advanced creasing make-ready system



FLUSH PRESSER

1. Cut the profile (see figure "A") in the upper board in the appropriate position for each flush presser. Determine the proper number of pressers and their location by using the chart and formula below.
2. Secure the mounting clips to the upper board with the included screws. (figure "B")
3. Snap the appropriate foot (Standard or Spot) onto the Flush Presser arm. (figure "C")
4. Insert the Flush Presser in the board and press firmly until the mounting clips snap firmly in place. (figure "B") (It is recommended when using

the standard foot that the end with the Snap-Lock face the outer perimeters of the upper tool to give easy access when locking the C-Rail.)

5. Slide the C-Rail onto the rail dampeners. (figure "B")
6. Secure the C-Rail in place by turning the Snap-Lock 45 degrees with a 3mm hex wrench. (figure "D") Only lock one presser in each C-Rail.
7. Mount neoprene rubber to the bottom of the entire length of the C-Rail. (Use X-firm on Spot Presser Foot)

Cartons in the Running Direction

Presser Rail Length	1 - 4	4 or more
Longer Than 920mm (36.0")	2 Pressers	3 Pressers
Shorter Than 920mm (36.0")	2 Pressers	2 Pressers