Centre Bevel (Double Bevel) Referred to as Bohler CF or Martin Miller A
This is the most commonly used cutting edge for all standard cardboard.

Centre Face Double Bevel (Double Long Bevel) Referred to as Bohler CFDB or Martin Miller AA
This type of cutting edge reduces the cutting power required when cutting hard and/or thick materials, such as glass fibre reinforced laminates, leather, cork, rubber, jigsaw puzzles, corrugated boards, plastic, plywood etc.

Side Face (Singe Bevel) Referred to as Bohler SF or Martin Miller B
This type of cutting edge is particularly suitable for cutting gaskets, displays and close shapes. The minimum counter bevel facilitates a right angle, straight cut.

Side Face Double Bevel (Long Single Bevel) Referred to as Bohler SFDB or Martin Miller BB
This profile offers the same advantages of the CFDB when cutting thick material, but also has the advantage that the material being cut is left with a 90 degree cut edge and all the distortion from penetration is left on the material waste.