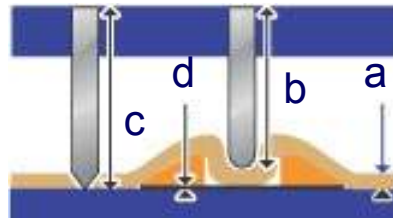


Choosing the Correct Rule Height with Steel Based Matrix

Creasing Rule Height

$$(b) = c - a - d$$

$$(d = 0.09"/0.225\text{mm})$$

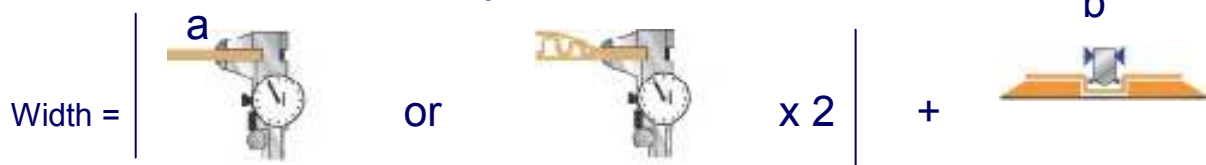


How to Calculate Matrix Depth & Width

Depth = thickness of board to be creased



Width = thickness of board x 2 plus thickness of rule



Types of Matrix

