

CHANNEL

Matrix Selector Based on 23.80mm Cutting Rule & Thin Film Base Matrix

Micron	Board Thickness/Weight		Creasing Rule		Matrix mm
	GSM		Width	Height mm	
150	150		2pt	23.60 or 23.65	Trax or XTC 0.30 x 0.80
200	175		2pt	23.55 or 23.60	0.30 x 1.00
250	200		2pt	23.50 or 23.55	0.30 x 1.10
300	225		2pt	23.45 or 23.50	0.30 x 1.10 or 0.30 x 1.20
350	250		2pt	23.40 or 23.45	0.30 x 1.20 or 0.30 x 1.30
400	275		2pt	23.35 or 23.40	0.40 x 1.30 or 0.40 x 1.40
450	300		2pt	23.30 or 23.35	0.50 x 1.40 or 0.50 x 1.50
500	335		2pt	23.25 or 23.30	0.50 x 1.40 or 0.50 x 1.50
550	365		2pt	23.20 or 23.25	0.60 x 1.50 or 0.60 x 1.70
600	400		3pt	23.20 or 23.25	0.60 x 1.70 or 0.60 x 1.90
600	400		2pt	23.15 or 23.20	0.60 x 1.70 or 0.60 x 1.90
600	400		3pt	23.15 or 23.20	0.60 x 1.90 or 0.60 x 2.10
650	435		3pt	23.10 or 23.15	0.70 x 2.10 or 0.70 x 2.30
700	465		3pt	23.05 or 23.10	0.70 x 2.10 or 0.70 x 2.30
750	500		3pt	23.00 or 23.05	0.80 x 2.30 or 0.80 x 2.50
750	500		4pt	23.00 or 23.05	0.80 x 2.50 or 0.80 x 2.70
800	535		3pt	22.95 or 23.00	0.80 x 2.50 or 0.80 x 2.70
800	535		4pt	22.95 or 23.00	0.80 x 2.70 or 0.80 x 3.00
900	600		4pt	22.85 or 22.90	1.00 x 3.00 or 1.00 x 3.20
1000	665		4pt	22.75 or 22.80	1.00 x 3.00 or 1.00 x 3.20
1100	700		4pt	22.65 or 22.70	1.20 x 3.20 or 1.20 x 3.50
1200	750		4pt	22.55 or 22.60	1.20 x 3.50 or 1.20 x 4.00
1200	750		6pt	22.55 or 22.60	1.20 x 4.00 or 1.20 x 5.00
1300	800		6pt	22.45 or 22.50	1.40 x 4.00 or 1.40 x 5.00
1400	850		6pt	22.35 or 22.40	1.40 x 4.00 or 1.40 x 5.00
1500	900		6pt	22.25 or 22.20	1.60 x 5.00 or 1.60 x 6.00

Please note these sizes are suggestions only